

Technical Data Sheet



Luranyl® KR 2456-3

PPE/PS-I-Blend, halogen-free flame retardant

<i>Properties</i>	<i>Unit</i>	<i>Test Method</i>	<i>Test Condition</i>	<i>Value*</i>
<i>Mechanical</i>				
Tensile Modulus	MPa	DIN EN ISO 527	23°C 1 mm/min	2,700
Tensile Strength	MPa	DIN EN ISO 527	23°C 50 mm/min	75
Elongation at Yield	%	DIN EN ISO 527	23°C 50 mm/min	5
Flexural Strength	MPa	DIN EN ISO 178	23°C 2 mm/min	125
Notched Impact Strength (Charpy)	kJ/m ²	DIN EN ISO 179/1eA	80 x 10 x 4 mm 23°C / -30°C	10 / 6
Impact Strength (Charpy)	kJ/m ²	DIN EN ISO 179/1eU	80 x 10 x 4 mm 23°C / -30°C	n.b. / n.b.
<i>Physical</i>				
Density	g/cm ³	DIN EN ISO 1183	23°C, 50% RH	1.08
Water Absorption	%	DIN EN ISO 62	23°C, 24 h	< 0.15
<i>Thermal</i>				
Heat Distortion Temperature A	°C	DIN EN ISO 75/1	1.8 MPa	118
Vicat Softening Temperature B 50	°C	DIN EN ISO 306	50 N 50°C/h	140
Melt Volume Flow Rate (MVR)	cm ³ /10 min	DIN EN ISO 1133	250°C, 21.6 kg	33
Thermal Conductivity	W/(K·m)	DIN 52612	--	0.18
Thermal Coefficient of Linear Expansion	10 ⁻⁴ · K ⁻¹	ISO 11359-2	23°C - 80°C	0.6 - 0.7
Processing Shrinkage	%	DIN EN ISO 294-4	23°C 2 mm	0.5 - 0.7
Flammability (File No.: 148878 → UL listed)	--	UL94	1.5 mm 2.1 mm 3.0 mm	V-0 V-0, 5VB V-0, 5VA

* = These are average figures, which could vary in each production batch due to addition of pigments, antistatica, slip, uv stabilizer or other.

ROMIRA GMBH